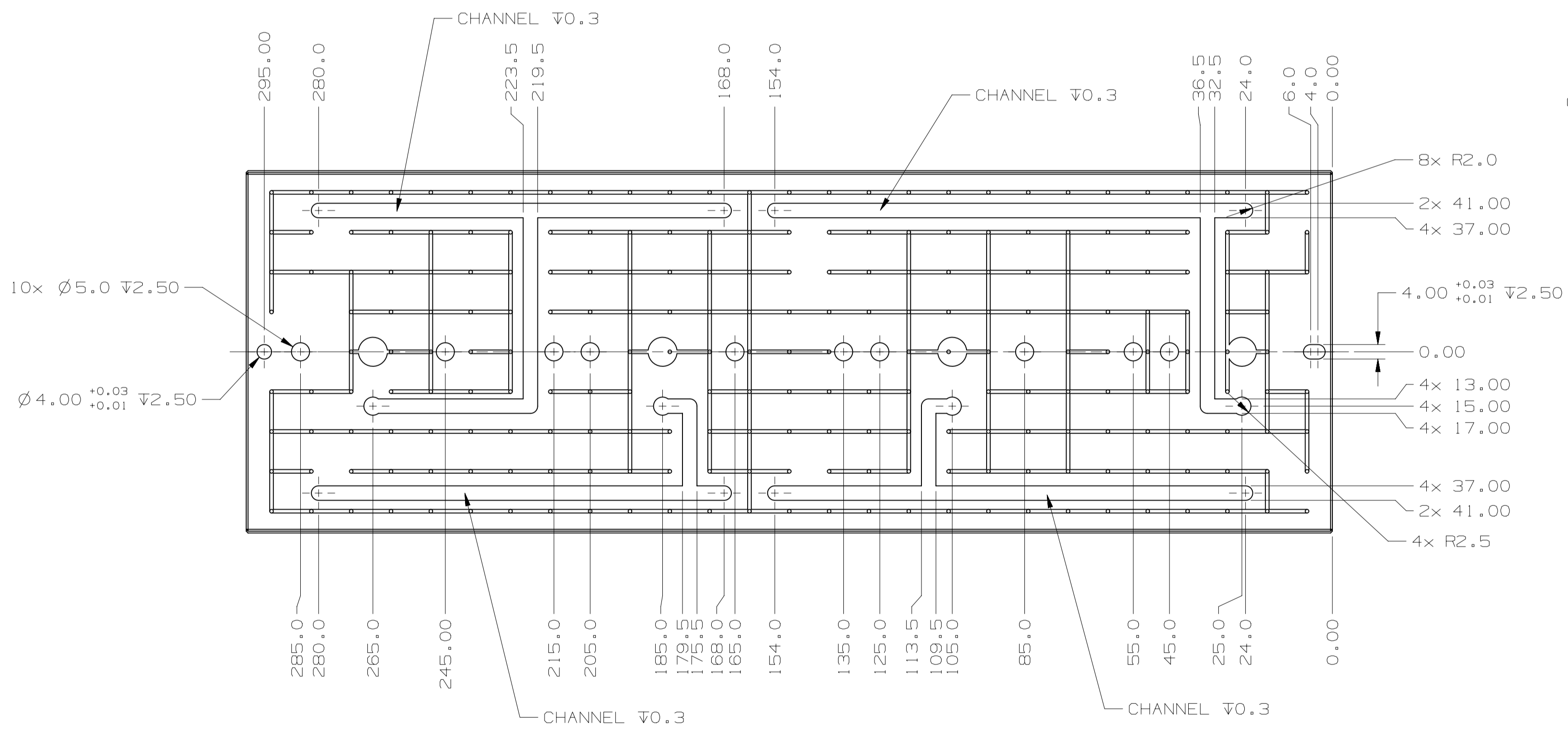
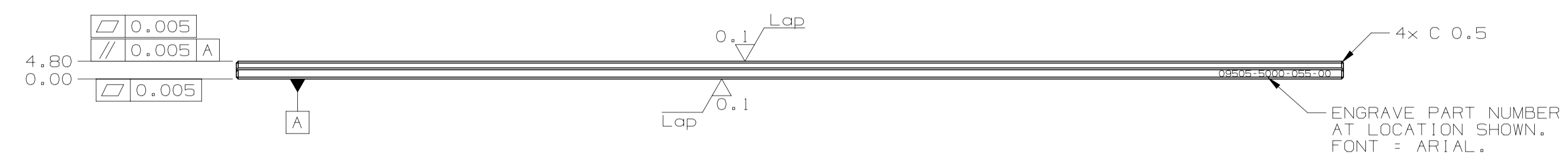
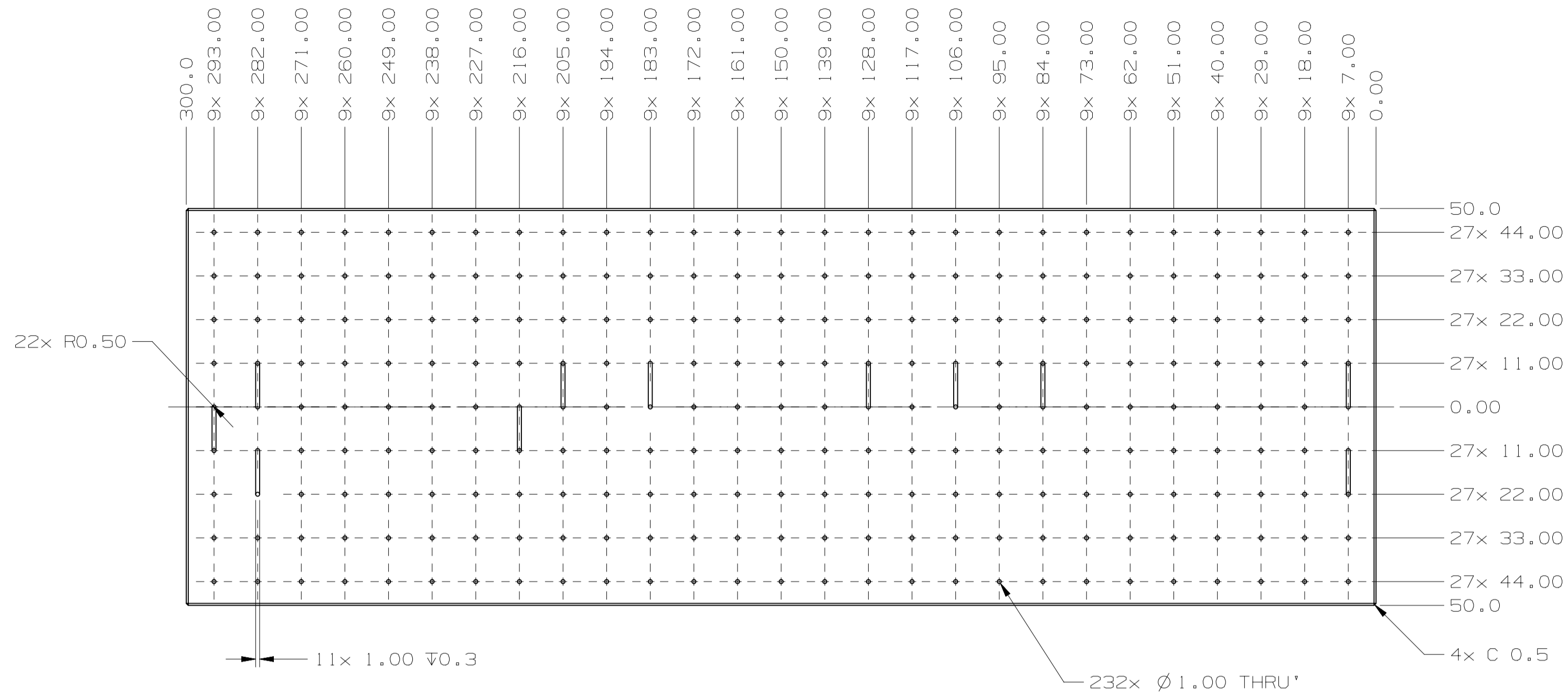
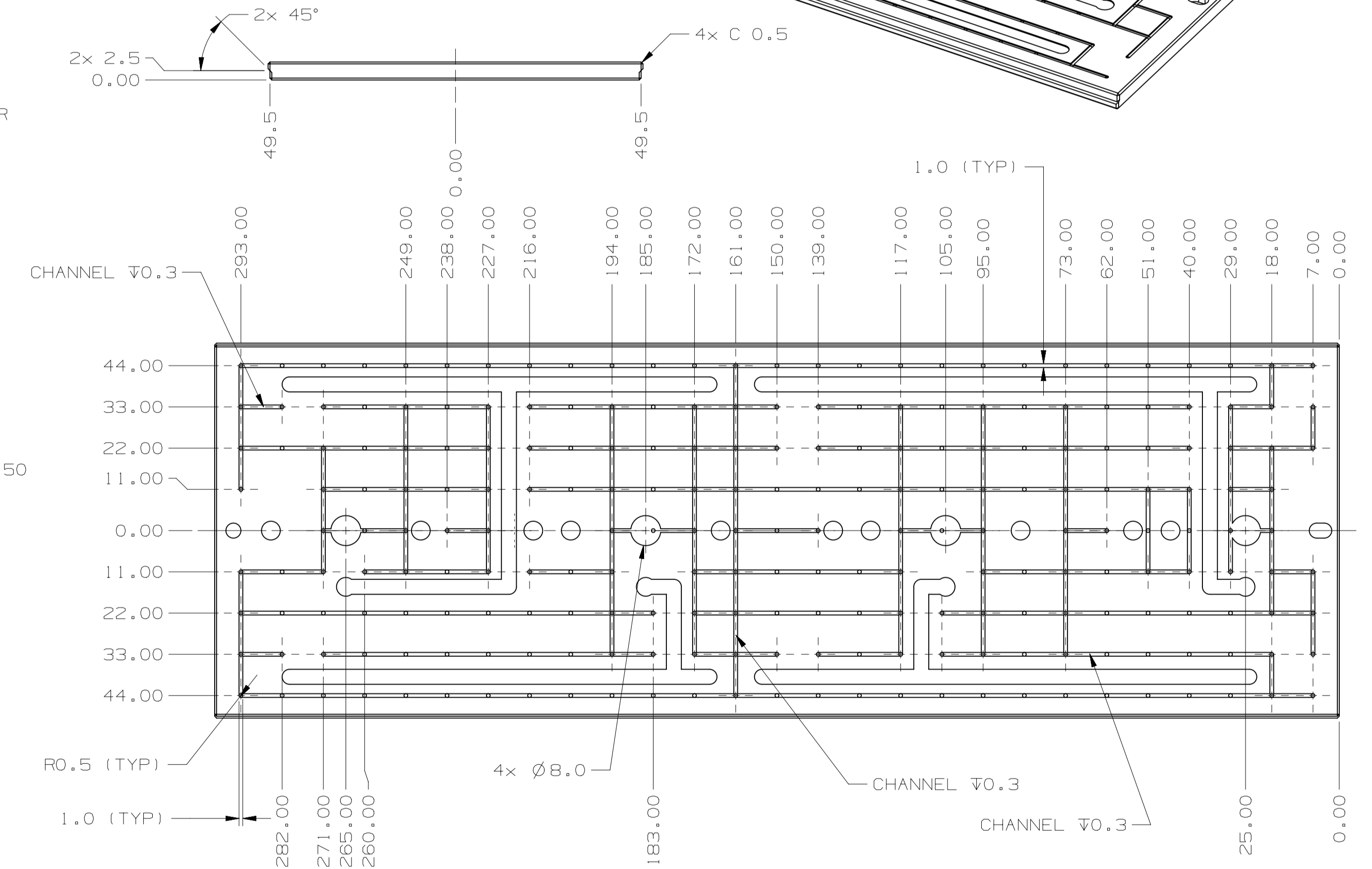
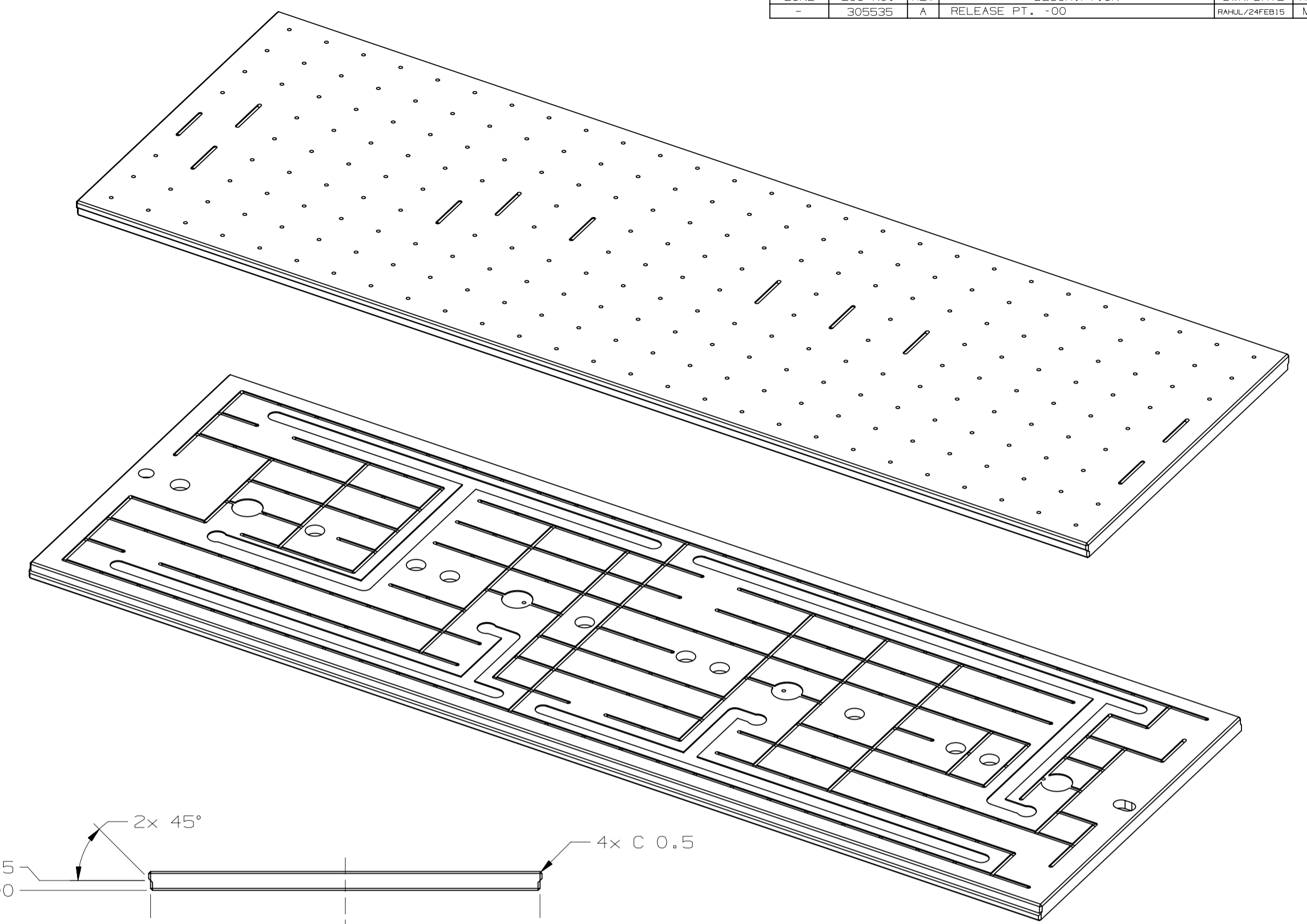


REVISIONS					
ZONE	ECD No.	REV	DESCRIPTION	DWN/DATE	APP
-	305535	A	RELEASE PT. -00	RAHUL KULKARNI	MY



- NOTES:
- 1 MATERIAL : FREE-CUT INVAR36 ALLOY.
  - 2 FINISH : BLACK CHROME PLATE 0.015 TO 0.025 THICK.
  - 3 HEAT TREAT PLATING HRC50. 250°C MAX ALLOWABLE HEAT TREATING TEMPERATURE.
  4. REMOVE ALL BURRS AND SHARP EDGES.
  5. SURFACE TEXTURES INSPECTED UNDER THE MAGNIFICATION OF 1.5 TIMES MUST BE FREE FROM MACHINING MARKS.

USE SPECIFIED ANGULAR : 0.5° X : 0.5 mm X.X : 0.1 mm X.XX : 0.05 mm	RAHUL KULKARNI		DATE:	BOND SHUTTLE CHUCK A=300.0x100.0 H=3.2 09505-5000-066 305535
	RAHUL KULKARNI		24 JUN 2015	